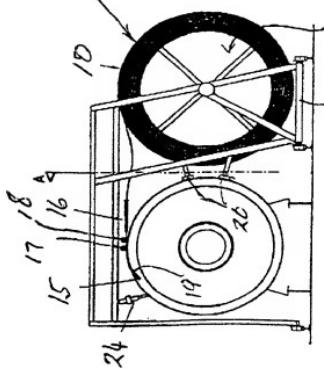
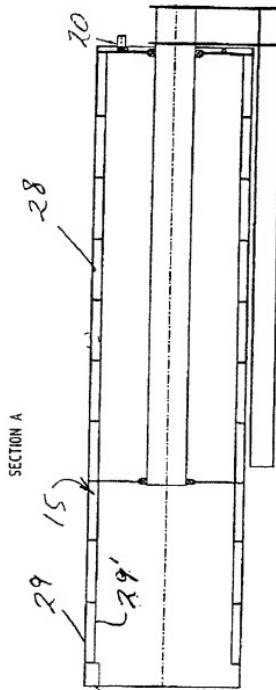
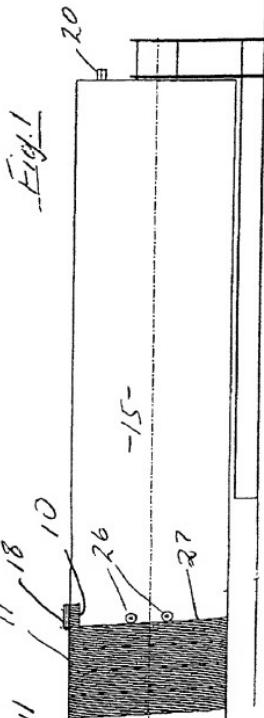


A METHOD OF AND APPARATUS FOR FORMING A PLASTIC LINED TUNNEL

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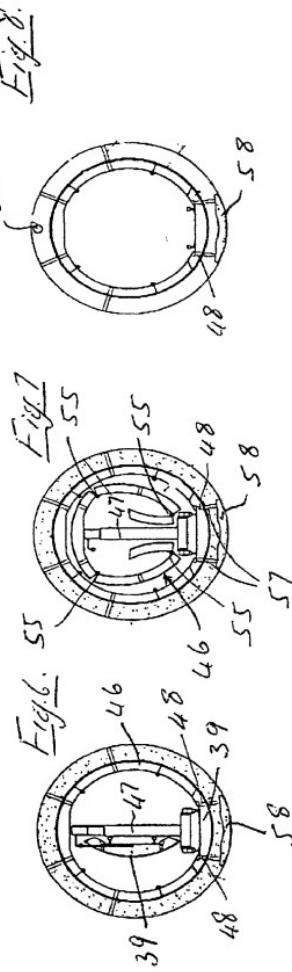
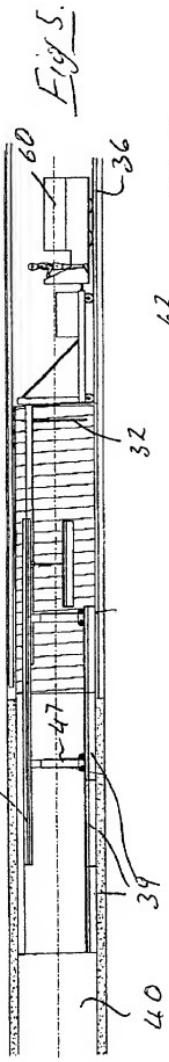
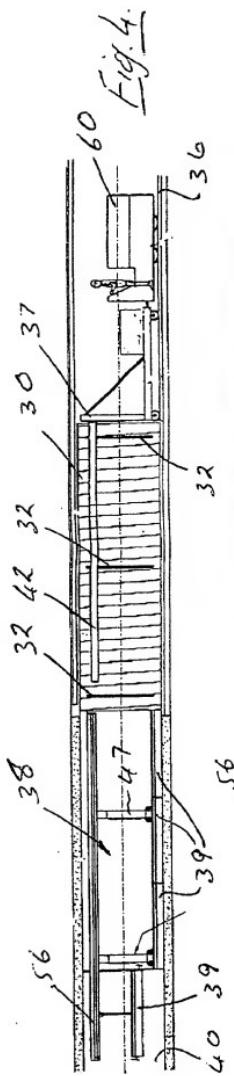


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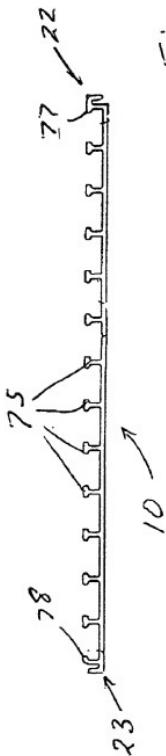


Fig. 10

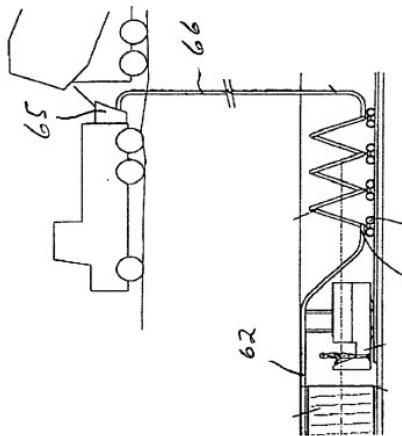
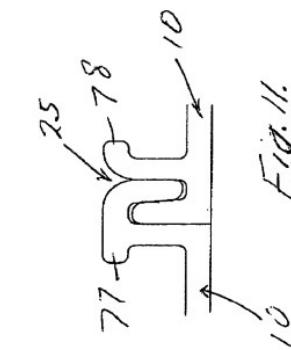


Fig. 9

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Fig. 12.

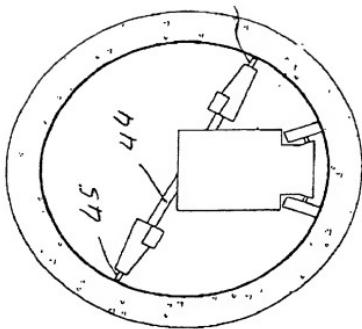


Fig. 13

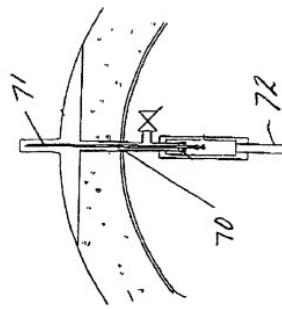


Fig. 14

